

## Technical Data Sheet

**Polyfort TPP-0120QUNANAT**

Polypropylene, Unspecified (PP, Unspecified)

**Product Description**

20% Talc Filled, Impact Modified Polypropylene Colors Available Add "H" for Heat Stabilized Meets TSM-5608G-2L

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Impact Modified
<b>Appearance</b>	Colors Available
<b>Additive</b>	Impact Modifier
<b>Filler/Reinforcement</b>	Talc, 20%

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	25	g/10 min	ASTM D1238
Density - Specific Gravity	1.04	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>			
Tensile Strength at Yield	28	MPa	ASTM D638
Flexural Modulus	2400	MPa	ASTM D790
Tensile Elongation at Break	>50	%	ASTM D638
Flexural Strength	40	MPa	ASTM D790
<b>Impact</b>			
Notched Izod Impact, (3.18 mm)	59	J/m	ASTM D256
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi)	71.1	°C	ASTM D648

<b>Injection Parameters</b>	<b>Nominal Value</b>	<b>Units</b>
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	30 to 60	°C